



Automatic Taper Overhaul

The Taper Head is like the chassis of your truck or van; if it's not solid, all the moving parts attached to it won't function properly. And the many subassemblies on the taper provide the consistent performance you demand. If your taper has miles and miles of experience it may be time for a Taper Overhaul, where we rebuild the head and replace nearly all of the subassemblies. Included with the Taper Overhaul Package is a FREE Taper Tune Up where we replace all the common wear parts with genuine TapeTech parts. After we've replaced the subassemblies and taper head and tuned up your taper we'll give it a professional cleaning, lubricate all the moving parts on the tool and adjust the tool to factory settings. The following parts will be changed:

Quantity	Item	Description
1	050043F	Anvil
1	050053	Cam Gooser Release
1	050070F	Creaser Axle
1	050073	Creaser Wheel
2	050080F	Screw Block
1	050086F	Head Bushing
1	051089	Side Plate, SST
1	050099F	Head Bushing
1	051105	Side Plate, SST
1	050113F	Cutter Block Tube
1	050123	Cam
2	050134	Chain Roller
1	050141	Support, Left Chain Roller
2	050150F	Hub
2	050154	Bearing Bracket
1	050163	Guide, Main Chain
1	056007	Brake Roller Assembly, SST
1	054075	Tape Runner Assy, Right
1	054104	Tape Runner Assy, Left
1	059044	Insert
2	059098	Shim, Side Plate
2	050093F	Taper Wheel
2	050109F	Hub
1	051001	Outlet Valve Handle
1	050003	Wiper, Control Valve
1	050004	Wiper, Retainer
1	050017	Collar Bushing
1	050019	Disengaging Cam
1	050027	Lock, Needle Holder
1	050030	Magnet
1	050034F	Disengaging Rod
1	050041F	Disengaging Rod Bearing
1	050050F	Needle Holder
2	050068	Gooser & Cutter Chain Stop
1	050083F	Cable Drum
1	050132F	Spring, Cut Off
1	050144F	Link Tube
1	050200	Plastic Piston

Quantity	Item	Description
1	050203	Plunger Cup
1	050204	Cup Washer
1	050205	Cup Bolt, 1/4-20 X 7/8 Hex Head
1	054028	Gooser Assembly
1	054032F	Push Rod Assy
1	054064F	Filler Tube W/Valve
1	054110F	Drive Shaft Assembly
1	054111F	Gooser Guide
1	054114F	Sprocket Assembly
1	054116F	Drive Dog Assy
1	054118F	Drive Dog Holder Assembly
1	056022	Gooser Spring
1	056135	Cutter Chain Assembly, SST.
1	058126F	Drive Chain - S.S.
1	059067	Key Ring, .875 Diameter
1	059201	1/4-20 Hex Nut, Slotted
1	059206	Nut 1/4 - 20 Heavy Hex. S.S 303
1	052036	Base Bracket
1	052080	Snap Out Cover
1	052052	Lock
1	050599	Main Shaft Washer
1	059057	Screw 4-40 x 3/16 Bind Hd. S.S
1	052055	Taper Head Enclosure
1	059328	O-Ring, 1-3/4 ID x 1-7/8 OD x 1/16 wide
1	059332	O-Ring, 1mm x 11mm
1	052051	Key
1	059018	Stopnut 6-32 Thin Pat.
1	059020	Screw 6-32 X 3/8 Bind Hd.
2	059037	Screw 4-40 X 1/4 Bind Hd. S.S
2	059038	Lockwasher 4 Med. Spring
2	059102	Screw 4-40 X .225/.235 Fl.Hd.SST.
2	059156	Screw 4-40 X 5/16 Bind. Hd. S.S
2	059264	4-40 X 7/16 Binding Head Screw
1	059040	O Ring, 568-006 Buna
1	056100F	Taper Head, No Logo
1	059429	O Ring, 5/16 ID x 9/16 OD x .139 Wide
1	050046	Support, Right Chain Roller
2	209042	#10 Brass Washer
1	050058	Control Valve



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+ free Tune Up Included

Price: \$799.00
Plus Shipping

\$930.00 for Residents of AK or HI
Including FedEx 2-Day Shipping

Important: If your automatic taper has other parts that are damaged or excessively worn, replacing the subassemblies alone may not restore the tool to perfect working condition. For example, if the Taper Head is damaged or worn, the new subassemblies may not function correctly. Our Expert Technicians will advise you of any recommended additional repairs when the tool is examined.

This repair package does not include replacement of the main tube, control tube, rollers or bands. If these parts are required to return the taper to factory condition, additional charges will apply. Due to parts availability, model 05TT tapers that require a new control tube, rollers or bands will need to be upgraded to the newer version of the control tube, rollers and bands.

Superseded Parts Policy: As part of our continuous product improvement, certain parts are sometimes superseded by an improved or updated part. In these cases, the actual model numbers of the parts we replace may differ from those listed in this literature but we guarantee that all the parts listed for each repair package will be replaced in regards to placement and function within the tool.

Warranty on Repairs: We warranty all repairs will be free from defects in parts and workmanship for a period of 1 year from the date of the repair. This applies only to the specific parts that were replaced as part of the repair.